

VEVOR®

**BUTTON MAKER MACHINE
INSTRUCTION MANUAL**

SL-25-GN-01

SL-58-GN-01



NEED HELP? CONTACT US!

Have product questions? Need technical support? Please feel free to contact us:



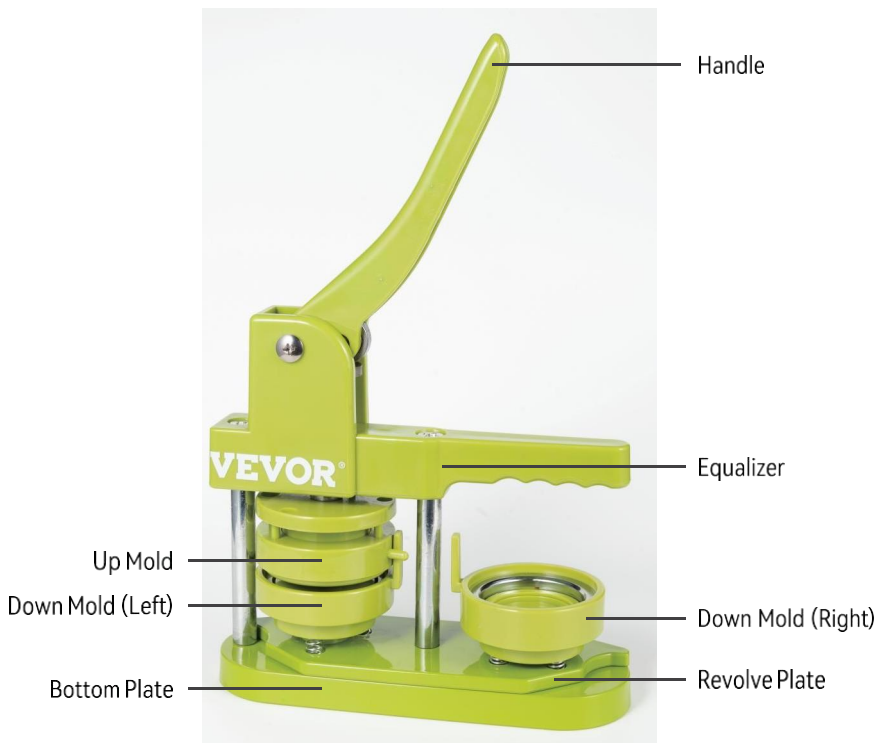
CustomerService@vevor.com

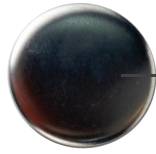
This is the original instruction. Please read all manual instructions carefully before operating. VEVOR reserves clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there are any technology or software updates on our product.

SAFETY REMINDER

1. This badge machine is only applied for the intended purpose. Don't apply in other applications which exceed safety considerations.
2. Children cannot operate this product unless accompanied by an adult.
3. Pay attention to safety during operation, and avoid crushing fingers.

COMPONENTS

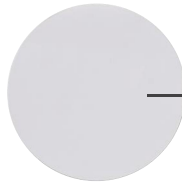




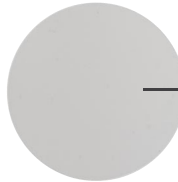
1. Tin Up Cover



2. Plastic Back Plate



3. White Paper
(The paper thickness needs to be in the range of 127g-159g, and the paper diameter should be the same as the transparent film diameter.)



4. Transparent Plastic Film



5. Metal Back Plate



6. Washer
(Only required when using 58mm gauge metal back plate.)

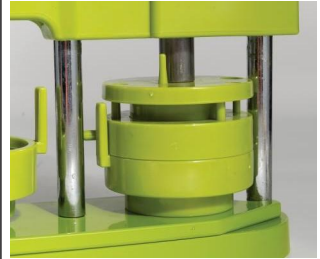
INSTALLATION STEPS



1. Put "Tin up cover"--"Paper"(pattern levelly placed)-- "Transparent plastic film" into the right mold in sequence, then anticlockwise revolve the down mold to bottom till the up and down mold aligned



2. Use one hand to hold the machine body first then stable the machine body by the handle, another hand press the machine handle till down press to be bottom. (Special attention: this time down pressed up mold hinge is in a separate state.)



The upper mold hinge is in a separate state.



3. Put the plastic back plate into the right mold (Attention: The pin should be level without protruding. The upside words upward placed according to the mold side triangle indication mark), rotate the down mold clockwise to the bottom until the up and down mold aligned.



4. Hand holds the machine body, right hand down press the handle until up and down mold merged to bottom. Now the upper mold hinge is in merged state, and the pin passes through the hole.



Now the upper mold hinge is in merged state, and the pin passes through the hole.



5. Manufacture finished



Using iron bottom consumables, the right side mold needs to add the washer (only 58mm)

FAILURE AND TROUBLESHOOTING

Failure Appearance	Possible Reasons	Troubleshooting
First time downward press iron cover and not absorbed to up mold	<ol style="list-style-type: none"> 1. Unsuitable operating method 2. Too much lubricating oil in the up mold 	<ol style="list-style-type: none"> 1. First time downward press up mold hinge is in a separate state 2. Use clean cloth or tissue completely wipe it if found too much lubricating oil on the up mold 3. The up and down mold must be on the same vertical line when closing
Second downward press part not wrapped in	<ol style="list-style-type: none"> 1. Unsuitable operating method 2. Unsuitable paper thickness 3. Up mold screws loosen 	<ol style="list-style-type: none"> 1. The up and down mold must be on the same vertical line when closing 2. Use the stipulated thickness paper 3. Place the up mold on the machine body, use the complimentary Allen key to fix the screws in the up mold internal hole center.
Not tightly press the badge, pressed in but not firm	<ol style="list-style-type: none"> 1. The downward press is not in place, not press to the bottom 2. Paper is thinner 3. (25mm) Configured metal back consumables do not place the washer 	<ol style="list-style-type: none"> 1. Need press to the bottom when downward pressing 2. Change to use a slightly thicker paper 3. Right side mold place 2mm thickness washer when using the metal back consumables
Up mold unable to lift up after pressing manufacture, blocked	<ol style="list-style-type: none"> 1. Up and down mold position deviated 2. The paper is incorrectly cut round or blocked by a foreign object. 	Use a sharp tool (such as a straight screwdriver) to align to middle merge position clearance which is between up and down mold, and pry open with the object like a hammer (Attention: Just tap it, generally, it will not be too tightened).

MODEL AND PARAMETER

Product Model Model	SL-25-GN-01	SL-58-GN-01
Manufactured Badge Specification	Φ25	Φ58
Machine Body Color	Green	Green
Paper Requirements	127-157g Copper Plate Paper	127-157g Copper Plate Paper
Accessories With Machine	1. Φ25 Iron Bottom Badge * 250 Pieces Φ25 Specification Plastic Bottom Badge * 250 Pieces 2. Φ25 Tin Up Cover *500 Pieces 3. Φ25 Blank Round Paper * 50 Pieces 4. Φ25 Transparent Film * 500 Pieces 5. Φ25 Round Cutter * 1 6. Allen Key * 2 Pieces 7. Magic Book *1 8. Instruction *1	1. Φ58 Iron Bottom Badge * 50 Pieces Φ58 Plastic Bottom Badge * 50 Pieces 2. Φ58 Tin Up Cover *100 Pieces 3. Φ58 Blank Round Paper * 50 Pieces 4. Φ58 Transparent Film * 100 Pieces 5. Φ58 Round Cutter * 1 Piece 6. Allen Key * 2 Pieces 7. Mold Washer *2 8. Magic Book *1 9. Instruction *1

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