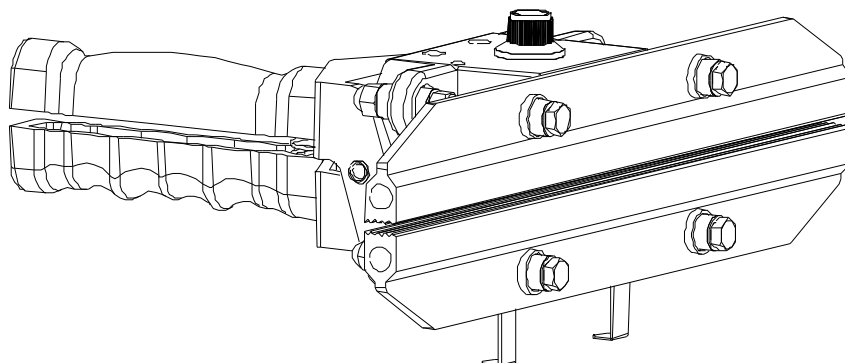


MANUAL FOR PORTABLE HEATING SEALER

FKR-200、300、400



- Read this manual carefully prior to use.
- Technology is subject to change without further notice.

1、 SPECIFICATION.

- 1) Power: A single phase current(AC)220V.50/60Hz
- 2) Power consumption : 300W/400W/500W
- 3) Sealing width : 10mm
- 4) Sealing length : 200/300/400mm
- 5) Temperature control : 0~150℃(By bimetal)
- 6) Heating type : Series type
- 7) Preheatingg : ABT 1 minute
- 8) Dimension : 300(W)*360(D)*125(H)mm
- 9) Weight : ABT 1.4kg

-1-

2、 A film available

Coating film, Metalized film, Laminated film on thermo-plastice film and Aluminum film, Foils or varnish film, wax coating film and so on.

3、 Features

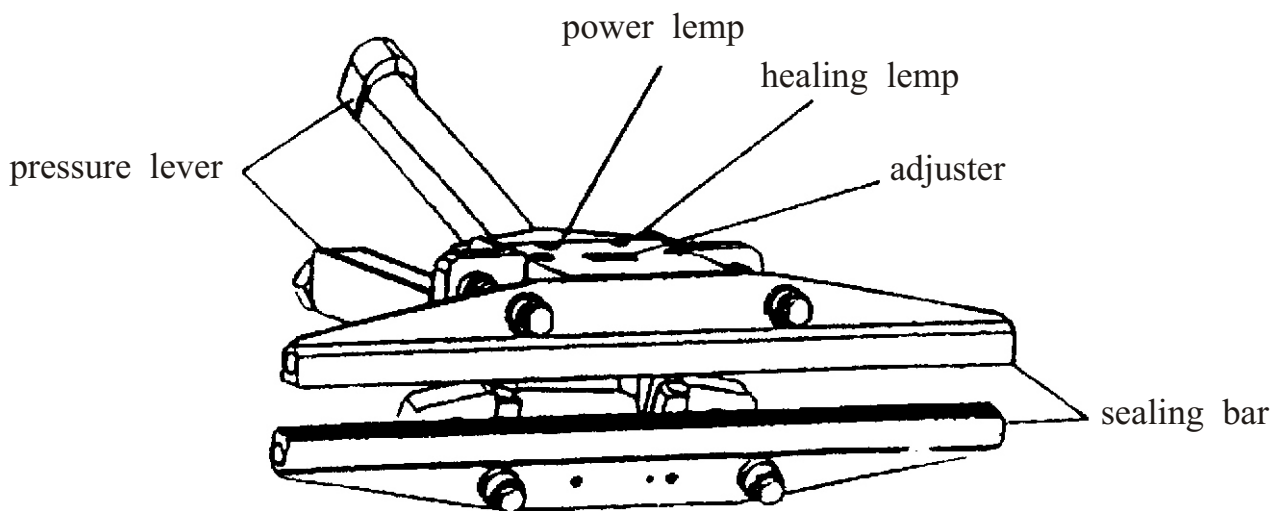
- 1) It can be used at any place easily and it is handy to carry.
- 2) It can seal a film regardless of its volume or size.
- 3) With special materials for heating wire in heating jaws, the life of heating wire is much longer than other machines.
- 4) With adjuster for heat temperature, user can control heating temperature according to user's taste.

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- 5) With light material for sealing jaws, it is easy to carry it anywhere and to use in narrow place.
- 6) With coating of special strong hardness for sealing jaws, it would not change in appearance for long time using.
- 7) It can seal special material like Aluminum film whose appearance will not be changed for long time, and thick film which is impossible to be sealed by impulse sealer.

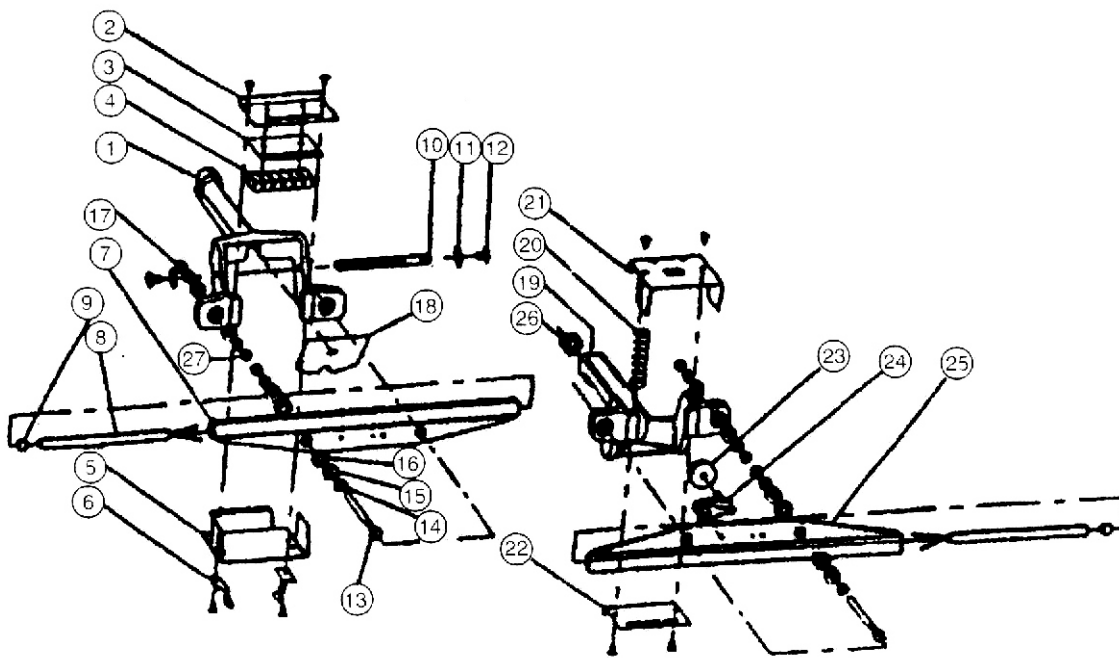
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4、 Title of parts



-4-

5、Disassemble



-5-

6、Part List

NO	Name	Ouantity	Standard
1	Lever(up)	1	
2	Lever cover(up)	1	
3	Insulation plate	1	
4	Circuit set	1	
5	Below board	1	
6	Supporter	2	
7	Heating bar(down)	1	
8	Heater	4	
9	M10 Bolt	4	
10	Shaft	1	
11	Plain washer	2	
12	M6 Bolt	2	
13	Stainless bolt	4	
14	Plain washer(SUS)	16	

NO	Name	Quantity	Standard
15	Epoxy washer	16	
16	Aluminum	8	
17	Nylon nut	4	
18	Insulation cover	1	
19	Lever(down)	1	
20	Spring	1	
21	Plate board	1	
22	Lever cover	1	
23	Volume	1	
24	Bimetal	1	
25	Heating bar(up)	1	
26	Code rock	1	
27	Stainless nut	8	
28			

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7、Troubles

Trouble	Reason	Remark
No power and no heating	Disconnection of wire	
Power on but no heating	Cable of the heating part broken or heater broken	
Bad sealing	Uneven sealing bar	
Weak sealing	Low heating temperature, Low pressurization. Short pressing time	
Unable to control heat	Defected heat adjuster	