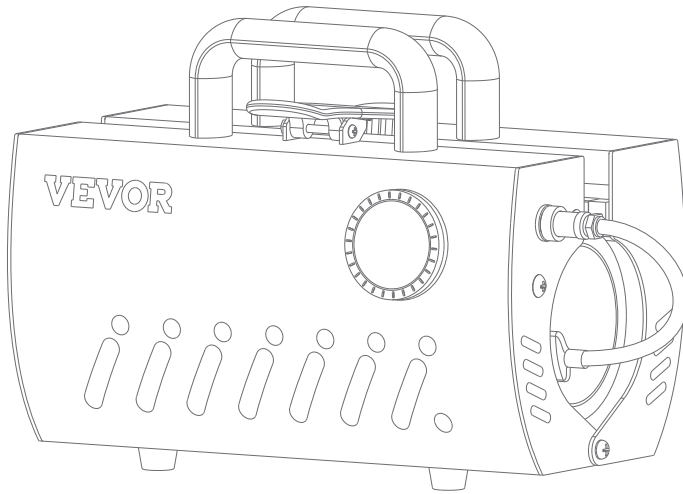


VEVOR[®]

**MUG HEAT PRESS MACHINE
USER MANUAL**



Max. diameter: 87 mm Max. length: 250mm

Up to 32OZ stainless steel cup can be made

NEED HELP? CONTACT US!

Have product questions? Need technical support? Please feel free to contact us:

CustomerService@vevor.com

This is the original instruction, please read all manual instructions carefully before operating. VEVOR reserves clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there is any technology or software updates on our product.

SAFETY INSTRUCTION

When using electrical appliances, basic safety precautions should always be followed including the following :



Warning-To reduce the risk of injury, user must read instructions manual carefully and save these instruction.

Description of the symbols

	This symbol, placed before a safety comment, indicates a kind of precaution, warning, or danger. Ignoring this warning may lead to an accident. To reduce the risk of injury, fire, or electrocution, please always follow the recommendation shown below.
	This product is subject to the provision of European Directive 2012/19/EC. The symbol showing a wheeled bin crossed through indicates that the product requires separate refuse collection in the European Union. This applies to the product and all accessories marked with this symbol. Products marked as such may not be discarded with normal domestic waste, but must be taken to a collection point for recycling electrical and electronic devices.
	This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

WARNING

1. Warnings must be followed carefully to avoid body injury, Improper-use may result in electric shock, fire, personal injury and other damage:

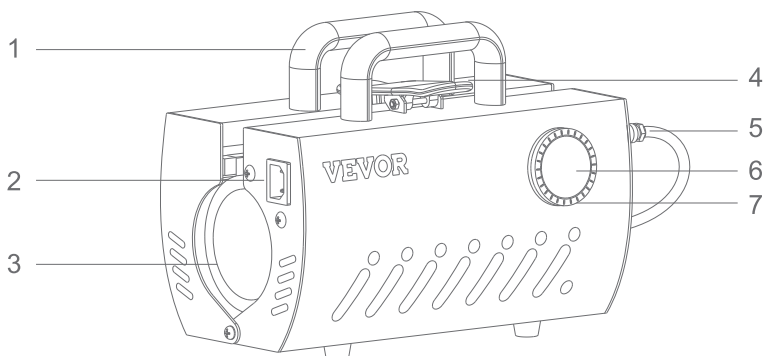
- 1) Keep unplug when moving the machine.
- 2) keep unplug when installing accessories.
- 3) Place on a flat and stable platform and operate under ventilated conditions.
- 4) Wear special protective equipment when operating the machine
- 5) Do not use this machine in a hazardous-location.
- 6) Do not use when the machine is not working properly.
- 7) Do not disassembly and repair this machine.
- 8) Do not use an unsuitable AC outlet.
- 9) Do not touch the heating plate when the machine heating
- 10) Do not use in humid environment or contact with water. Do not infiltrate liquid in the machine to prevent fire or electric shock caused by short circuit.
- 11) Do not use the power supply that does not meet the rated voltage, The power supply that does not meet the specified voltage may cause fire or electric shock.
- 12) Ensure that the machine is grounded so as not to cause harm to body.
- 13) Do not touch the rotating rod or bearing part with your fingers during use in case of injuries.
- 14) If the machine is not in use for a long time, please unplug the power cord from the socket.
- 15) Do not use the machine during thunderstorms or lightning to avoid damage to the machine.
- 16) Place the machine smoothly on the flame-retardant table and keep away from inflammable and explosive items.
- 17) If the machine smokes, emits peculiar smell, becomes noisy and other abnormal conditions, please stop using.
- 18) This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge

if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision

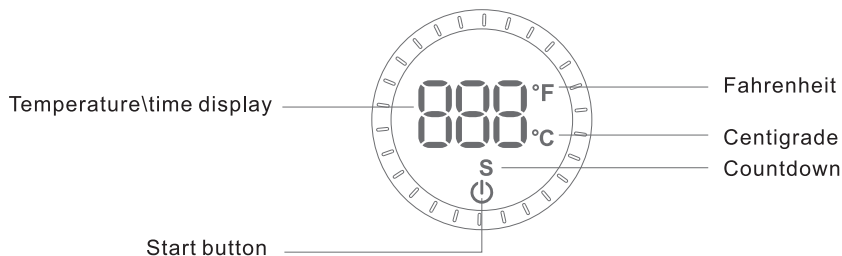
2, Type X attachment: If the supply cord is damaged, it must be replaced by a special cord or assembly available from the manufacturer or its service agent.

3, In order to avoid a hazard due to inadvertent resetting of the thermal cutout, this appliance must not be supplied through an external switching device, such as a timer, or connected to a circuit that is regularly switched on and off by the utility.

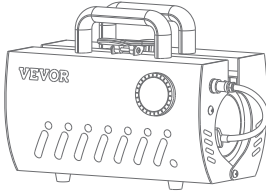
INTRODUCTION



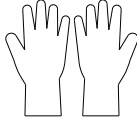
- 1.Handle 2.Power socket 3.Mug heater 4.Clip 5.Aviation connector
6.LED Display 7.Setting knob



Accessories list



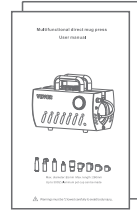
Main machine



Gloves



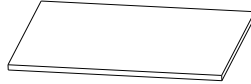
Power cord



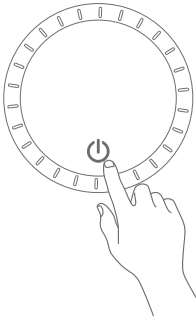
User manual



Film



Transfer paper



1.Startup

After power on, short press the start button to start the machine.

After startup, the machine will automatically heat up.

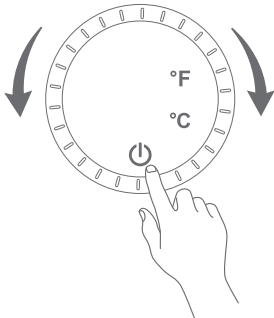
2.Shutdown

Press and hold the start button for 3s to shut down.

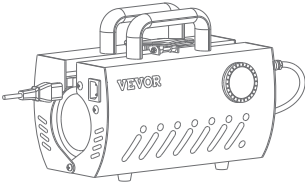
3.Auto shutdown

The machine will automatically shut down if there is no operation within 30min.

Temperature unit conversion °F ⇌ °C



1. In shutdown state
2. Press and hold the start button for 6s.
3. Turn the switch to select the required temperature unit.
4. Short press the start button to start the machine.



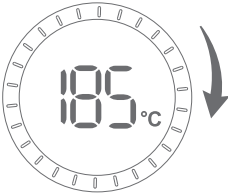
Start hot stamping

1. Plug in the power cord and turn on the power
2. Short press the start button to start the machine
3. Set printing temperature and time

Parameter setting

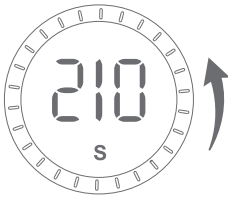
Temperature setting:

1. Turn the display half a turn to the right.
2. Enter the temperature setting mode after a beep sound.
3. Turn the switch to the right again to increase the temperature (+).
4. Turn the switch to the left again to reduce the temperature (-).



Time setting:

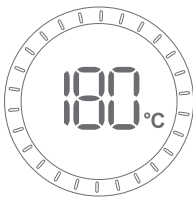
1. Turn the display half a turn to the left.
2. Enter the time setting mode after a beep sound.
3. Turn the switch to the right again to increase the time (+).
4. Turn the switch to the left again to reduce the time (-).



Ready to start

Parameter setting

1. Turn the display for a half turn.
2. Enter the setting mode after a beep sound.
3. Set corresponding parameters according to material type.



185°C 210 s

11oz mug presses

185°C 260 s

15oz mug presses

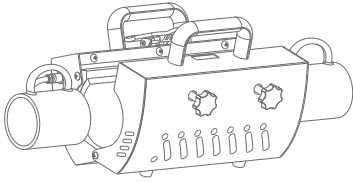
185°C 90 s

25oz aluminum pot cup

185°C 150 s

30oz stainless steel cup

It is normal that the temperature will be slightly higher when the machine works for the first time.

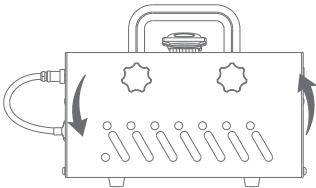


Hot stamping process

1. Make sure that the machine reaches the set temperature before transfer printing.
2. Stick the picture on the mug
3. Open the machine
4. Put the mugs in from the left and right
5. Press down the handle
6. Press the countdown button to start countdown

Tips:

1. Increase the transfer time if the color of the transferred pattern is too light.
2. Reduce the transfer time if the color of the transferred pattern is too dark.



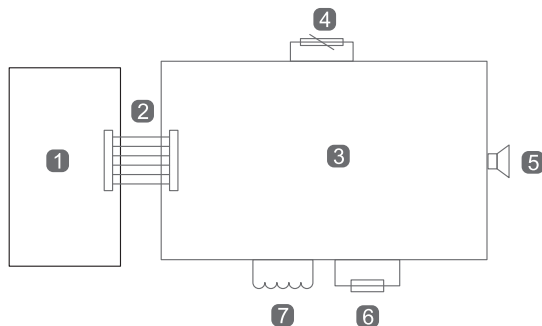
Pressure adjustment

2. Turn the handwheel clockwise to increase the pressure
3. Turn the handwheel counterclockwise to reduce the pressure

Tips:

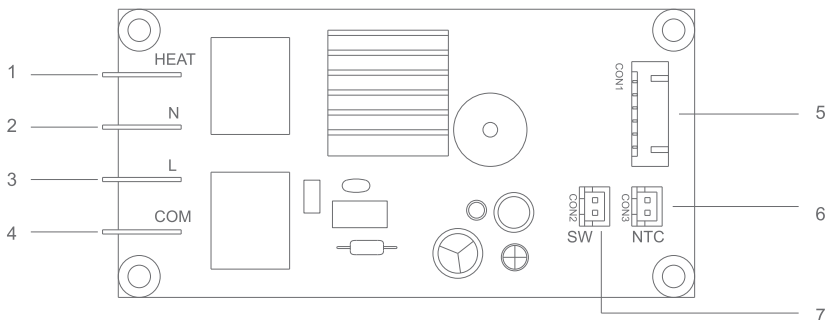
Please try to keep the pressure balance at both sides.

Electrical Diagram



- | | | |
|----------------------------------|----------------------------|----------------------|
| 1 Main Control Board | 2 Connect the cable | 3 Power Strip |
| 4 Down temperature sensor | 5 Buzzer | |
| 6 Thermal cutoff | 7 Heating Filament | |

Main board wiring diagram



- | | |
|---------------------|---------------------------|
| 1. Output zero line | 5. Display |
| 2. Input zero line | 6. Temperature probe |
| 3. Input live line | 7. Sensor switch (backup) |
| 4. Output live line | |

PRODUCT PARAMETERS

Name: Mug heat press machine

Heating method: Electric heating coil

Rated voltage/frequency: 220-240V~ 50Hz For European users

Rated voltage/frequency: 120V~ 60Hz For US users

Rated power: 620W

Temperature range: 40°C-210°C(104°F-410°F) | Time range: 1-999s

Model: F320

Press pad size: L 250mm, printing diameter 87mm

Net weight: 4.8 kg Gross weight: 5.3 kg

Outer box size: 360x235x280mm

WARRANTY

Type	Items	Period
Whole machine	Parts of machine (excl. accessories)	1 year

COMMON FAULT ANALYSIS

Fault phenomenon	Faults Causes and Solutions
Machine temperature does not rise	Reason1: The aviation connector wire is not properly inserted. Reason2: The electric power of the mug pad is broken. Replacing the mug pad. Reason3: The main board has no current output (the main board does not supply power to the toast coaster). Replace the motherboard.
Display error	Reason1: Is that the aviation connector is not inserted properly. Reason2: Is the aviation joint temperature probe wire broken.

Manufacturer: Yiwu Sunmeta Technology. Co., Ltd
Address: NO.5 Xinpan Road, Shangxi Toen, Yiwu City, Zhejiang province, China

UK Importer: FREE MOOD LTD
Address: 2 Holywell Lane, London, England, EC2A 3ET
EU Importer: WAITCHX
Address: 250 bis boulevard Saint-Germain 75007 Paris

UK	REP	EUREP UK LTD UNIT2264, 100 OCK STREET, ABINGDON OXFORDSHIRE ENGLAND OX14 5DH
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EC	REP	EUREP GmbH Unterlettenweg 1a, 85051 Ingolstadt, Germany
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Made in China

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