

Assembly instruction for inkjet conveyor

1. Product profile and classification



(Double Guardrail inkjet conveyor)



(Single Guardrail inkjet conveyor)

2. Installation Process (take the single guardrail inkjet conveyor assembly process as an example)

NO.1 After the product is unpacked, it contains the components shown in figure. First, check whether the product components are complete;

NO.2 Open the product surface packaging, according to figure 2 way to place a good product support foot, lock with a nut;



Figure 1



Figure 2

NO.3 Adjust the 4 adjusting feet to the same height according to figure 3, tighten the screw with the special wrench to ensure the fastening;

NO.4 Flip the product over to ensure the product surface level, if the product has problems, can continue to adjust the height of the foot;



Figure 3



Figure 4

NO.5 Use special screws and wrenches to install the motor panel to the corresponding holes of the supporting feet to ensure that the screws are locked tightly;

NO.6 The guardrail is installed on the product as shown in figure 6. Note: If the guardrail is too tight, adjust the t-clip bolt



Figure 5



Figure 6

NO.7 Plug (Fig. 7) the power cord into the motor controller and check the screw fastening of each component. The installation is complete (Fig. 8);



Figure 7



Figure 8

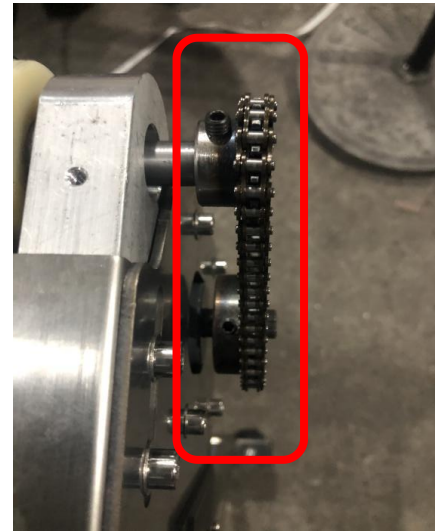
Points to note for product use:



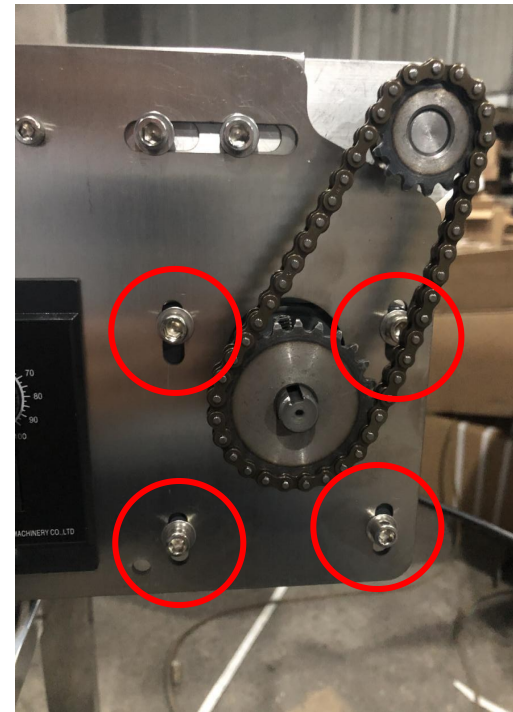
1. Products can be adjusted forward and reverse operation, note that before starting operation to ensure that the power supply voltage and product motor marked the same voltage. At the beginning of the work, first ensure that the product speed return to zero, after the motor normal work slowly to the specified speed; if you need to reverse operation, the governor switch to turn off, speed back to 0, then press the switch, slowly speed. If operated continuously, it may cause the motor or controller to burn out.



2. If the position of the belt is out of alignment or the belt is too loose or too tight, the tail screw can be adjusted to solve the problem. Note that adjusting the tail end of the aluminum block screw to ensure that the two bolts at the same time adjust to ensure that the belt is normal operation.



3. In the open state of the product, if the motor is running, the belt is not running smoothly, or the belt is not turning, the motor guard can be opened, the tightening bolt can be locked with a special wrench, and then continue debugging operation.



4. If you find that the chain is falling off or the chain is too loose, adjust the bolts as shown above. (loosen the bolt, let the motor descend to the position that can not descend naturally, the chain will be in the state of tension, tighten the assembly bolt at this time, if the chain is too tight, you need to loosen the bolt, manually micro-motor support, adjust to the appropriate state, then tighten the bolt, cover plate. Note: adjusting bolts or chains must be done in the event of a power failure.