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PORTABLE SAWMILL (36 IN / 48 IN)

USER MANUAL

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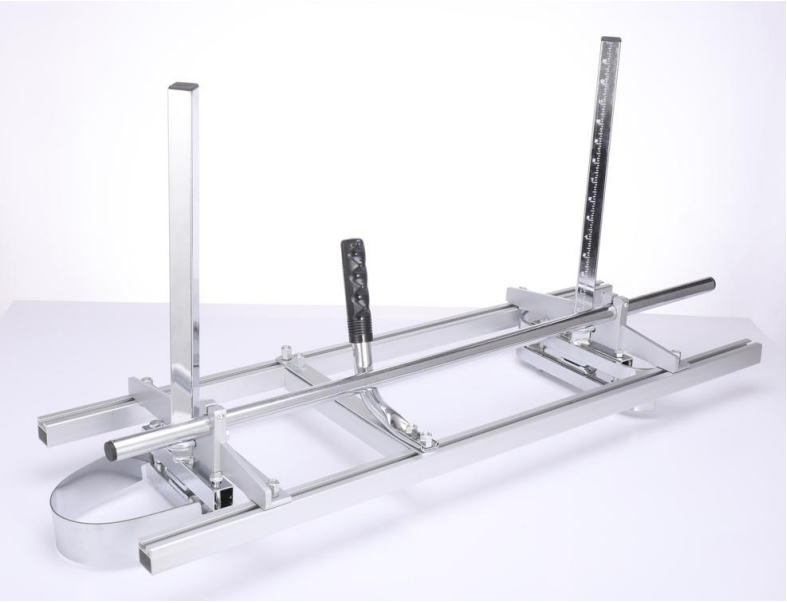
Portable Sawmill

（36 in / 48 in）



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WARNING:

Read carefully and understand all **ASSEMBLY AND OPERATION INSTRUCTIONS** before operating. Failure to follow the safety rules and other basic safety precautions may result in serious personal injury.

INTEND USE

Attach the portable chainsaw sawmill to your chainsaw to create a portable mill where you need it most.

TECHNICAL SPECIFICATIONS

ITEM	Description（24in.）	Description（36in.）	Description（48in.）
SIZE	24"	36"	48"
FITS	Chainsaw bars 14" to 24"	Chainsaw bars 14" to 36"	Chainsaw bars 14" to 48"
Log Diameter	21in.	33in.	45in.
THICKNESS	Cut plank from 0.2" to 11.81" thick	Cut plank from 0.2" to 11.81" thick	Cut plank from 0.2" to 11.81" thick

GENERAL SAFETY RULES

AWARNING: Read and understand all instructions. Failure to follow all instructions listed below may result in serious injury.

CAUTION: Do not allow persons to assemble this Mower Display Rack until they have read this manual and have developed a thorough understanding of how the Mower Display Rack works.

WARNING: The warnings, cautions, and instructions discussed in this instruction manual cannot cover all possible conditions or situations that could occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.

SAVE THESE INSTRUCTIONS

WORK AREA

Keep work area clean, free of clutter and well lit.Cluttered and dark work areas can cause accidents.

Keep children and bystanders away while assembling Lumber mill

Be alert of your surroundings. Using a Lumber mill in confined work areas may put you dangerously close to cutting tools and rotating parts.

ASSEMBLY

Step 1

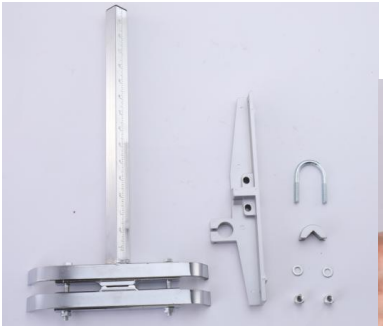
Insert two M8x75 bolts (item#19) through adjustment post (item#1) and into clamping bracket(make sure the side of the adjustment post with measurements on it is facing away from you when assembling)(item#2)engaging nuts on bottom of clamping braket. leave loose so there is a gap for the saw bar!

Step 2

to

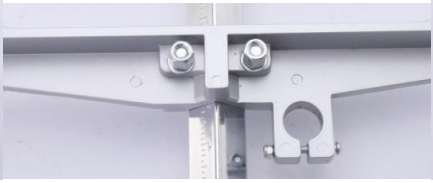
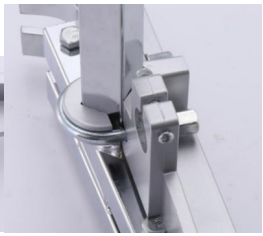
Insert two M8x75 bolts (item#19)through adjustment post(item#5). Slide bolts through nose guard (item #11) and through clamping braket(item#6).
Start hex head bolts(item#19) into nuts on bottom of braket. leave loose so there is a gap for mounting chainsaw bar!

Step 3



Attach thrust and post assembly t end bracket using U-clamp (item#12) post camp (item#13) two i washer (item#18),and coupling nuts(item#17).

Step 4

Secure handle at thrust end fiush with end bracket using pan head(item#21)and lock nut (item#22).

Step 5

The same applies to the nose end but do not tighten nut(same Step 3 and Step 4).

Step 6

Attach tie bar (item#8) and grip handle (item#3) to an-off bar (item#7) using carage boits (item #16). Coupling nut (item #17)then attach unit to thickness rails (item #10) using two bolts (item #16) flat washer (item #18) and nuts (item#17).

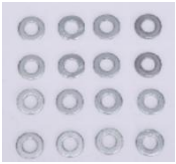
Step 7

Attach end bracket (item#4) to thickness rails(item#10) using carriage boits (item#19) two flat washer and Couping Nut (item#17). Tighten hex nuts finger tight only. Attach 2nd end bracket (item#4) to thickness rail (item#10) using two bolt(item#16), washer and nuts (item#17) now tighten hex nuts. Be sure than end brakets are flush with thickness rails.

New function

You can use the scew (item#20) to fix the Chain saw to Clmp. Brkt/Nose End (item#6) , so it can make the Chain saw firm.

#1 ADJ .Post/Trust End（1pcs）	#2 Clmp.Brkt/Trust End（1pcs）	#3 Grip Handle（1pcs）
#4 End Bracket（2pcs）	#5 ADJ .Post/Nose End（1pcs）	#6 Clmp.Brkt/Nose End（1pcs）
#7 On-off Guard Bar（1pcs）	#8 Tie Bar（1pcs）	#9 Handle（1pcs）
#10 Thickness Rail（2pcs	#11 Nose Guard（1pcs）	#12 U-clamp（2pcs）
#13 Post Clamp（2pcs）	#14 Combination wrench（8-10mm）	#15 “T”Soket wrench，Screwdrivers

		
#16 CRG Blo9t M8*25 （8pcs）	#17 Couping Nut M8*13 （12pcs）	#18 Flat Washer （16pcs)
#19 Hex Blot M8*75（4pcs）	#20 Machine Screw（2pcs）	#21 Pan scew M5*40（2pcs）
#22 Hex lock nut M5（2pcs）	#23 Wedge（2pcs）	#24 Glove（2pcs）

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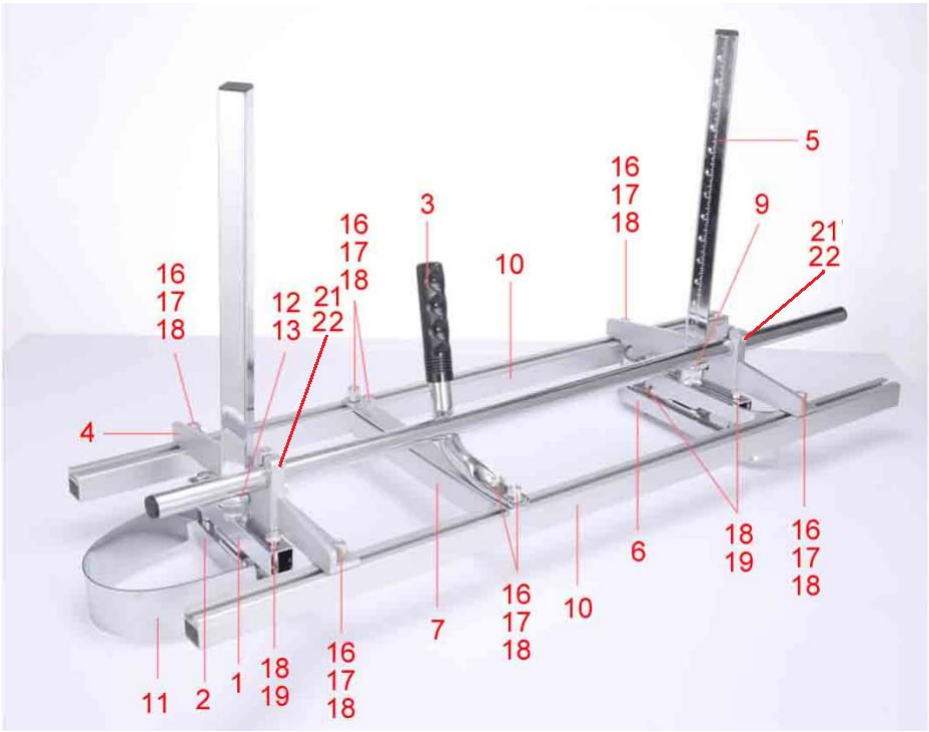
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Manufacturer: Yongkang jinjian hardware factory
Address: 11 Huabao Road, Zhiying Industrial Zone II, Yongkang City, Zhejiang Province, China

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SAWMILL GUIDE RAIL

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SAWMILL GUIDE RAIL （9FT）

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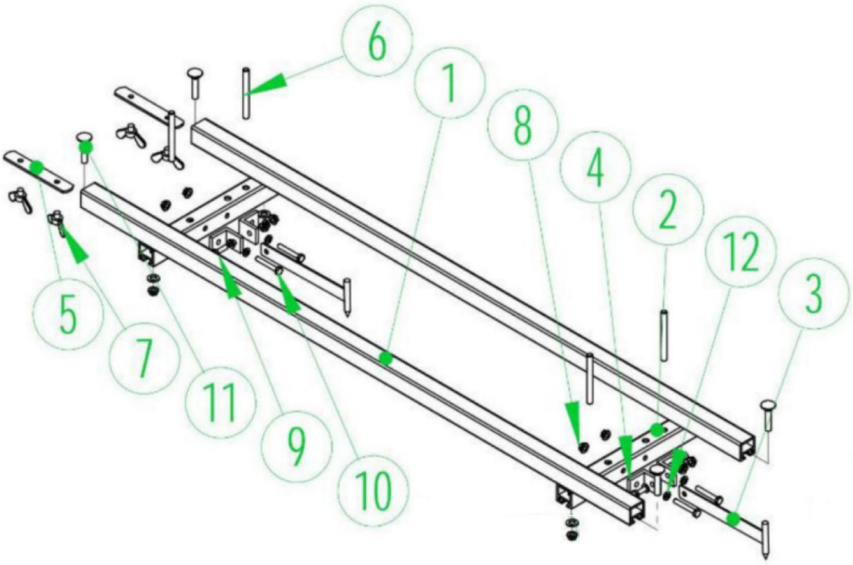
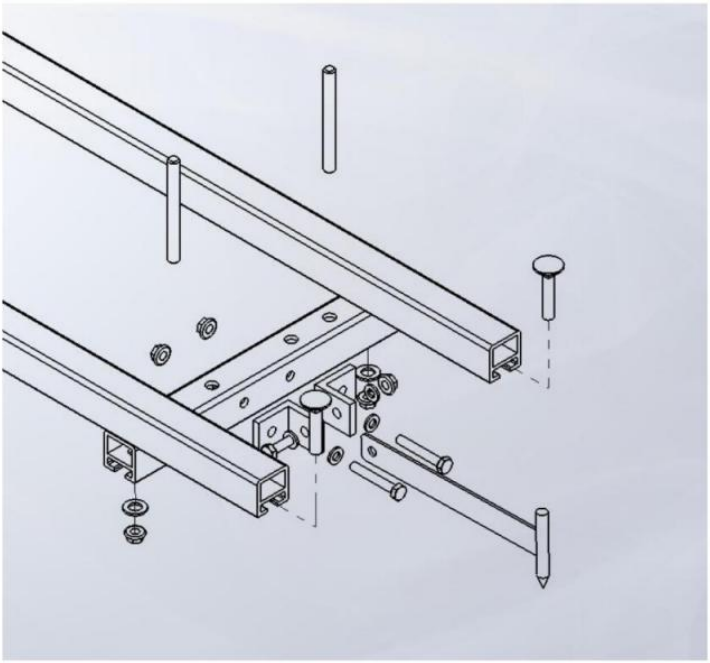
Drawing and parts list





NO	QTY	PIC	DISCRIPTION
1	6		Side rail
2	4		Cross bar
3	4		Dog
4	8		Dog hinge plate
5	4		Connect bar
6	8		Leveling screw
7	4		Butterfly screw
8	12		Small nut
9	4		Cross blot
10	8		Long blot
11	8		Carriage blot
12	24		Small washer
13	1		Allen wrench
14	2		Wrench
15	1		Toolkit
16	1		User manual

Assembling Instruction

1. Unpack the rail-kit and lay out all parts, put the same parts together for selecting.

2. Attach both dog hinges plates (No.4) to cross bar (No.2), with bolts washers and nuts (No.10,12 and 8). Do not tighten until dog is attached.

3.Attach dog (No.3) to hinge plates (No.4) with bolt, washers and nut (No.9,12 and 8). Tighten all bolts.

4.Assemble carriage bolts (No11), nuts and washer (No.12) through cross bar (No.2) leave loose. Head of carriage bolt must be as shown.

5.Install leveling screws (No.6) into cross bar (No.2) slotted end of screw is in the same direction as the head of the carriage bolts.

6. Repeat for all cross bar kits.

7. Slid carriage bolts in cross bar into rails. Do not tighten until you set up the EZ-RAILS on the log. Dog orientation can be in either direction.

8. Once cross bars are located on log, tighten carriage bolts.

9. To extend the rail to longer version,please use 2 of the connect bar (No.5) and each end fastened with a butterfly screw (No.7).

Manufacturer: Yongkang jinjian hardware factory
Address: 11 Huabao Road, Zhiying Industrial Zone II, Yongkang City, Zhejiang Province, China

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