VEVOR®

FLAT HIGH PRESSURE HEAT PRESS MACHINE
USER MANUAL BOOK

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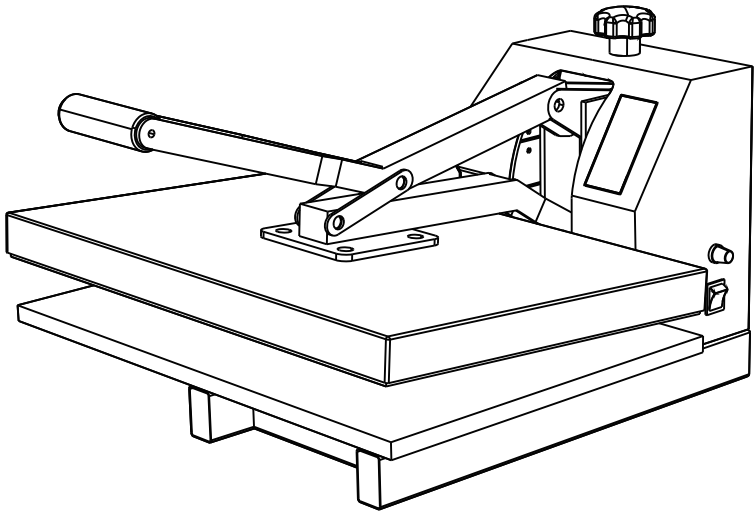


NEED HELP? CONTACT US!

Have product questions? Need technical support? Please feel free to contact us:

CustomerService@vevor.com

This is the original instruction, please read all manual instructions carefully before operating. VEVOR reserves clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there is any technology or software updates on our product.

BRIEF INTRODUCTION

This machine can perform thermal transfer printing of color pictures and text on cotton and linen, chemical fiber, nylon, ceramics, glass and other materials. The machine can also perform some heat treatments such as wool plating printing and foaming agent printing, as well as condensation of cloth linings and cloths at lower temperatures and lower pressures, such as children's clothing and hats and shoes. In addition, the machine can be used for flattening and shaping of hats, handkerchiefs and other goods.

DETAILED PRODUCT DESCRIPTION

	TLM3838	TL4050-1	TL4060-1
Voltage	110V~120V/220V~230V	110V~120V/220V~230V	110V~120V/220V~230V
Power	1400W/1800W	1700W/2400W	1700W/2500W
Temperature Range	32~570℉/0~299℃	32~570℉/0~299℃	32~570℉/0~299℃
Time Range	0~ 999 second	0~ 999second	0~ 999second
Printing Area	38* 38cm	40*50cm	40*60cm
Packing Size	67* 46* 44cm	69*64*44cm	69*68*44cm
Weight	20kg	29kg	31kg

This product has scratch resistant and sturdy steel welded frame. Smart digital time and temperature control panel with memory, automatic countdown and alarm function, suitable for heat transfer printing on T-shirts, bags, puzzles, mouse pads, etc.

PRODUCT CHARACTERISTICS

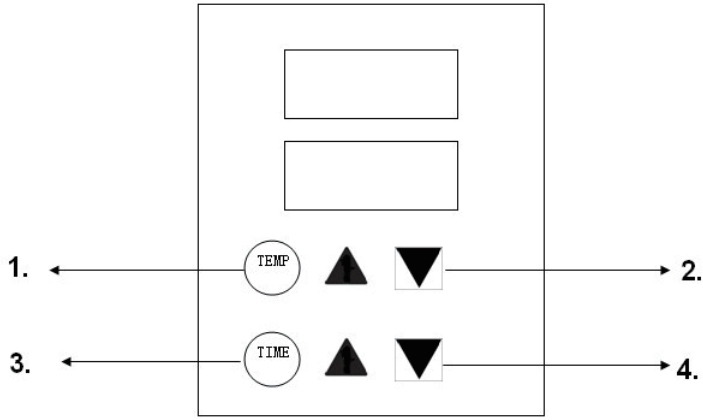
1. Fully digital temperature and time control, LCD displays show the temperature and time;
2. The processing time is electronically controlled, and the finalization of process steps is warned by light.
3. The working surface is covered by imported heat-resistant cloth, so it has a long working

life and is easily cleaned.
4. The pressure can be adjust easily.
5. Heat-resistant silica-gel sponge is placed on the motherboard, so the machine can print many kinds of products.
6. Heating pipeline is connected with heating plate, so the working surface can be heated evenly in shot period, so the machine is safe and durable.
7. Aluminum heat plate, heating uniformity on the surface.
8. Teflon coated on the heat plate, convenient and attractive appearance.
9. The silicon pad can endure maximum 350 degree without any distortion

READ BEFORE OPERATING

1. Be sure to operate with safe ground wire !!!
2.Check the voltage before using it . Turn off the machine and cut off the power supply.
When using the machine, please don't heat the machine without operating it for long time.
3.When finish transfer press, please turn off the machine.
4.When heating the machine, don't touch the up heat plate in case of scald.
When you press the handle, if you feel the pressure is too much and hard to press it, please adjust the using pressure by hand. Keep children away from the machine.

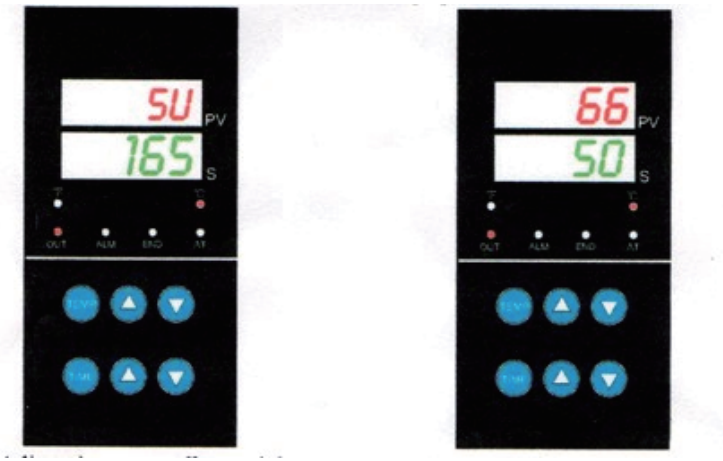
SETTING TEMPERATURE & TIME



1. “TEMP” temperature setting button;
2. Temperature UP Arrow Key & Down Arrow Key;
3. “TIME” time setting button.
4.Time up arrow key and down arrow key

OPERATION (THE TEMPERATURE SHOWS C DEGREES)

No.1: Turn power switch on, and press the power button, then the power indicator is lightened.
No.2: Setting temperature, press “TEMP” key, then, press the UP arrow key or down arrow key, set the right temperature. (for T-shirt: 180 C degrees). When the temperature reaches



No.3: Setting time, Press “TIME” key, then, press the UP arrow key or down arrow key, set the right time. (For T-shirt: 15~20 sec.)
No. 4: Flatly place the cloth on the lower printing plate, then cover the printing paper (please note the working surface of the paper), push the handle down to specified point. Please note that the force should not more than 25 kg at this time, or otherwise, the handle will be transformed.

a. Sublimation Heat Transfer: Temperature 170~190℃, Time: 15~20sec.
b. Film Heat Transfer: Temperature 110-150℃, Time: 8~15 sec.
c. Foam Heat Transfer: Temperature 120-160℃, Time: 8~15 sec.
d. Hot-fix Rhinestone: Temperature 160-180℃, Time: 10~15 sec.

HOW TO PRINT A T-SHIRT?

A. Take a digital photo. Print it out on a sublimation paper with sublimation ink in your printer (mirror image printing). Cut the picture size to be large as you want, then put it on your t-shirt and fix by adhesive tapes.
B. Put a t-shirt in the machine. (Put the printed sublimation paper on the t-shirt properly.)
1. Get ready on the power, press the power button , the indicator is lighted!
2. Adjust the temperature (170° C~ 180°C) and time (about 15~20 seconds). When the temperature reaches the right degree, the top temperature indicator will be extinct.
3. Put the heating flat down (Note the right surface of the paper) . Please note that the pressure should be no too much, or too little!
4. When the temperature gets to the set time, the buzzer rings (Turn off the button and

THE QUESTION PROMPT FOR THE FAILURE PRINTING

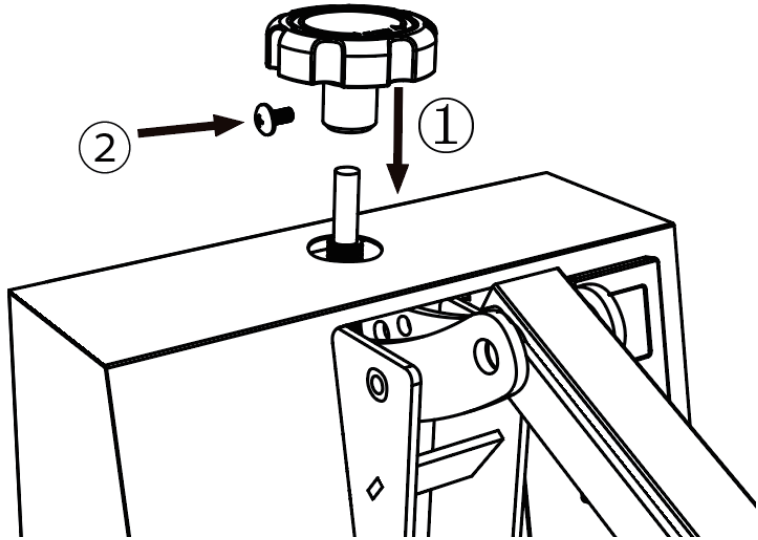
A.The color is lighter: The temperature is too low, or the pressure is not even, or the time is too short.
B.The design is indistinct: The time is too long and leads to ink diffusing.
C.The design has no luster: The pressure is too high or temperature too high.
D.Part of design is indistinct: Heat printing zone or the heating is not even.
E.Scar on design: Heat printing time is too long.
F.Color is not the same: Pressure is not even or the coating is not even.
G.Paper stick to the object: The temperature is too high, or the coating of the object is not good.

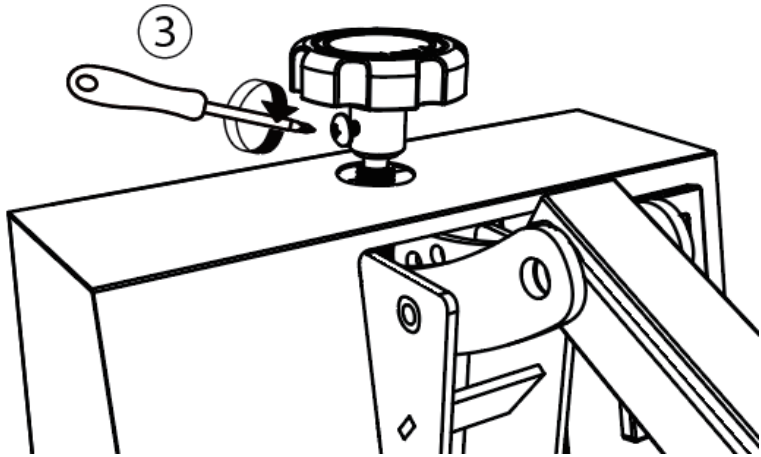
PRINT YOUR OWN CUSTOMIZED PRODUCT YOU NEED

1.One Ink jet printer / six colors printer (For example: Epson R-230/R270/R290/T50/L805)
2.One CISS (Continuous ink supply system) Different models of Ink jet Printer will need different CISS.
3.Sublimation ink;
4.High-temperature resistant tape;
5. Sublimation paper or Heat transfer fabric paper.

HOW TO ADJUST THE HAND WHEEL?

There is a positioning hole 1.5cm below the top of the adjustment screw, and m5 holes on the side of the hand wheel with a positioning screw. During assembly, the handle wheel positioning hole is in the same direction as the positioning hole on the adjustment screw. Then plug the handle wheel into the screw and lock the positioning screw. Release the positioning screw to pull out the starting wheel.





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