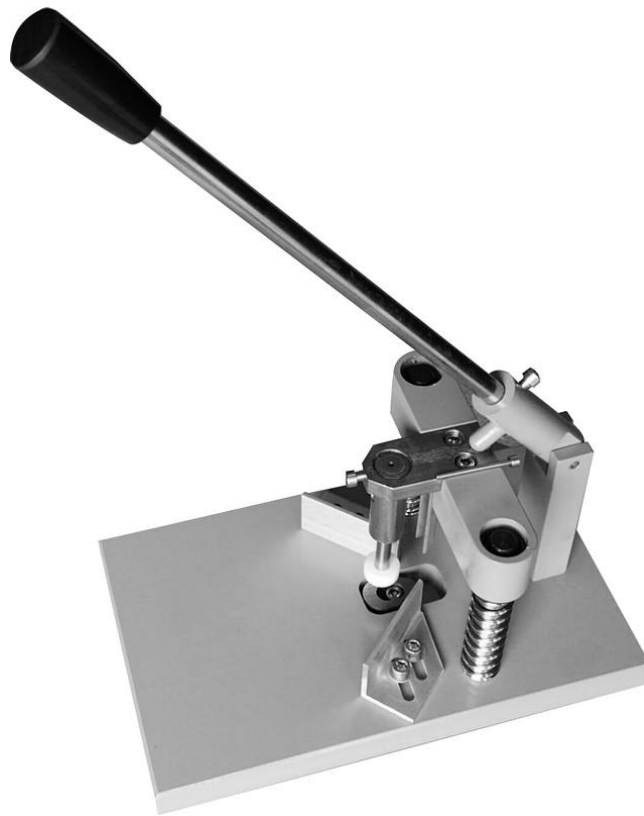


# **Instructions Manual Fillet Machine**



**FS CHUANG TUO MECH EQUIP CO.LTP.**  
**GuangDong China**

**Made In China**

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## Instructions----Maual Fillet Machine

### A. Applications

Manual fillet machine is widely used for fillet-cutting of business cards, books, package and decoration, documents, certificates, bags, and notebook's PVC cards, etc, which applies to paper, cardboard, film, PVC certificates, leather, etc.

Light weight and strength-saving, easy operation and low cost, it is popular with no needs of maintenance.

### B. Specifications

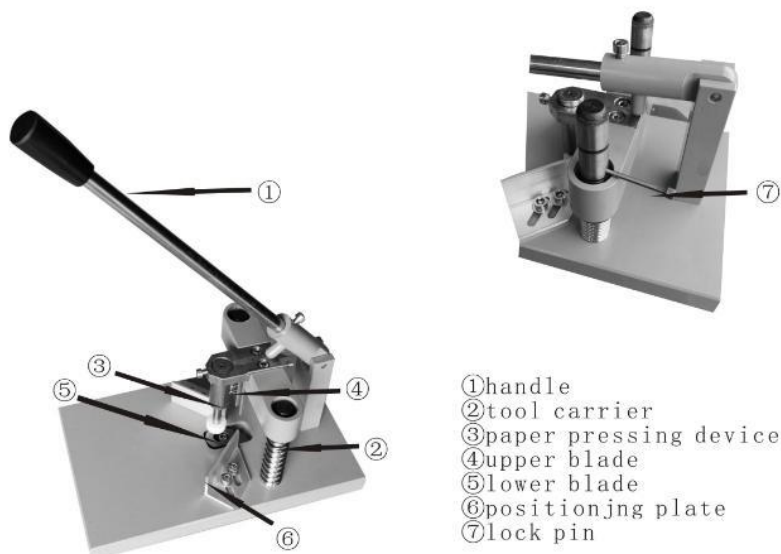
- ✓ Cutting Height: 30MM;
- ✓ Fillet Radius: R3, R4, R6, R8, R10 (R6, R10-Random, Others-Please purchasing seperately);
- ✓ Dimension: 250 X 150 X 168MM (L\*W\*H)
- ✓ Net Weight: 4 KG.

### C. How to Use

Cut the fillet radius as required, ensure to use knife with the same radius as the upper and lower molding blades, tighten the pressure screw since the touch of concave and convex part of the upper and lower molding blades, test with a piece of paper then on products.

#### Knife Replacement

- I . Remove paper pressing device<sup>③</sup>;
- II . Press to the limit of handle<sup>①</sup>, plug lock pin<sup>⑦</sup> to lock pin hole<sup>⑩</sup>, and fasten the tool carrier<sup>②</sup>;
- III. Replace the upper blade<sup>④</sup> and lower blade<sup>⑤</sup> with needed blade;
- IV. Fasten the upper blade<sup>④</sup> first, touch tightly with the lower blade<sup>⑤</sup>, then lock the lower blade<sup>⑤</sup>;
- V . Press the handle<sup>①</sup> and remove the lock pin<sup>⑦</sup>;
- VI. Finished.



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## D. Maintenance and Safe

Adjusted and tested before shipping, it SHOULD NOT be removed unless you  
【 have special requirement or need to adjust the distance between upper and lower blades after replacing the blades.

Dive your hand between upper and lower blades when operate the handle is  
FORBIDDEN!

### Trouble shooting

Trouble	Cause	Elimination methods
Unsmooth fillet	Blunt blade	Grind or replace the blade
Cut but connected	Too large gaps between upper and lower blades	Adjust it untill fited
Deckle edge left	Wrong Position of Cut Material	Adjust the positioning block until the cut material is tangent to the 90-degree straight edge, then tighten the positioning block
Cut but Irregular	Displacement	Hold the material to prevent it