

VEVOR[®]

**BUTTON MAKER MACHINE
INSTRUCTION MANUAL**

BJS-25/58-BK-001

BJS-32/58-BK-001



NEED HELP? CONTACT US!

Have product questions? Need technical support? Please feel free to contact us:



CustomerService@vevor.com

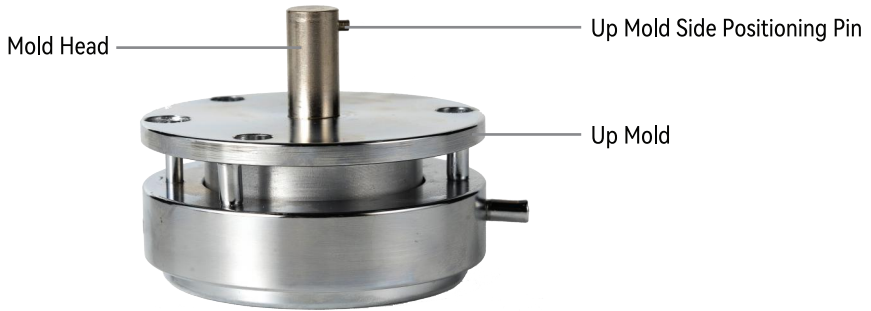
This is the original instruction. Please read all manual instructions carefully before operating. VEVOR reserves clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there are any technology or software updates on our product.

SAFETY REMINDER

1. This badge machine is only applied for the intended purpose. Don't apply in other applications which exceed safety considerations.
2. Children should operate this product with adults.
3. Pay attention to safety during operation, and avoid crushing fingers.

COMPONENTS





Mold Slide Rail Side Pin



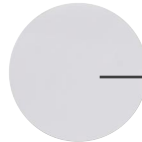
1. Tin Up Cover



2. Plastic Back Plate

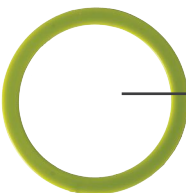


5. Metal Back Plate



3. White Paper

The paper thickness needs to be in the range of 127g-159g, and the paper diameter should be the same as the transparent film diameter.



6. 58mm Plastic Washer (Only when using metal back plate).



4. Transparent Plastic Film

INSTALLATION STEPS



1. Connect the body and base with a Allen Key.



2. Rotate and fix the handle to the machine.



3. Install the up mold on the machine, mold side pin align to back and push upward, magnet will automatic attach to the machine.



4. Align the three holes and lift the upper mold. Down mold align to sliding rail groove and push to the middle, loosen and put down the up mold.



5. Put the position pins into the holes on both sides of the slide rail.



6. Installation is finished and able to start manufacture.

EXTERNAL SPECIFICATIONS(Φ58MM) MANUFACTURE STEPS



1. Put “Tin up cover”-- “Paper”(pattern levelly placed)-- “Transparent plastic film” into the left mold in sequence, then push the down mold to bottom from left to right till the upper and down mold is aligned.



2. First, stabilize the machine; Second, ensure that the body is stable when using the handle; Third, press the handle to the bottom with your hand.(Special attention: this time down pressed up mold hinge is in a separate state).



3. Put the plastic back plate into the right mold (Attention: The pin should be level without protruding. The upside words upward placed according to the mold side triangle indication mark), push the down mold from right to left till the upper and down mold is aligned.



4. Stable the machine with your hands, then use the right hand to press the handle until up and down mold merged to bottom.(Now the up mold hinge is in merged state, and the pin passes through the hole).



5.Manufacture finished.



Special Attention: if 58mm metal back plate is used, the plastic washer shall be placed in the right mold slot.

INTERNAL SPECIFICATIONS(Φ25/Φ32MM) MANUFACTURE STEPS



1. Replace with the 25/32mm up mold.



2. Put “Tin up cover”-- “Paper”(pattern levelly placed)-- “Transparent plastic film” into the left mold in sequence, then push the down mold to bottom from left to right till the upper and down mold is aligned.



3. First, stabilize the machine; Second, ensure that the body is stable when using the handle; Third, press the handle to the bottom with your hand.(Special attention: this time down pressed up mold hinge is in a separate state).



4. Put the plastic back plate into the right mold (Attention: The pin should be level without protruding. The upside words upward placed according to the mold side triangle indication mark), push the down mold from right to left till the upper and down mold is aligned.



5. Stable the machine with your hands, then use the right hand to press the handle until up and down mold merged to bottom.(Now the up mold hinge is in merged state, and the pin passes through the hole).



6. Manufacture finished.

FAILURE AND TROUBLESHOOTING

Failure Appearance	Possible Reasons	Troubleshooting
First time downward press iron cover and not absorbed to up mold	<ol style="list-style-type: none"> 1. Unsuitable operating method 2. Too much lubricating oil in the up mold 	<ol style="list-style-type: none"> 1. First time downward press up mold hinge is open status 2. Use clean cloth or tissue completely wipe it if found too much lubricating oil on the up mold 3. The up and down mold must be on the same vertical line when closing
Second downward press part not wrapped in	<ol style="list-style-type: none"> 1. Unsuitable operating method 2. High mold friction force 3. Unsuitable paper thickness 4. Up mold screws loosen 	<ol style="list-style-type: none"> 1. The up and down mold must be on the same vertical line when closing 2. Evenly coat lubricating oil in the up and down mold internal holes 3. Use the stipulated thickness paper 4. Place the up mold on the machine body, use the complimentary Allen key to fix the screws in the up mold internal hole center.
Not tightly press the badge, pressed in but not firm	<ol style="list-style-type: none"> 1. The downward press is not in place, not press to the bottom 2. Paper is thinner 3. (25mm, 32mm) Configured metal back consumables do not place the washer 	<ol style="list-style-type: none"> 1. Need press to the bottom when downward pressing 2. Change to use a slightly thicker paper 3. Right side mold place 2mm thickness washer when using the metal back consumables
Noise during pressing manufacture	High friction force between molds	Evenly coat lubricating oil in the up and down mold internal holes
Up mold unable to lift after pressing manufacture, blocked	<ol style="list-style-type: none"> 1. Up and down mold position deviated 2. The paper is incorrectly cut round or blocked by a foreign object. 	Use a sharp tool (such as a straight screwdriver) to align to middle merge position clearance which is between up and down mold, and pry open with the object like a hammer (Attention: Just tap it, generally, it will not be too tightened).
Up mold and down mold are not at the same vertical line when closed	<ol style="list-style-type: none"> 1. Incorrect mold position 2. Reversely installed mold slide rail 	<ol style="list-style-type: none"> 1. Push mold position over or not on position 2. Reversely installed the mold slide rail into the machine

MODEL AND PARAMETER

Product Model Model	BJS-25/58-BK-001	BJS-32/58-BK-001
Manufactured Badge Specification	Φ25&Φ58 dual size	Φ32&Φ58 dual size
Machine Body Color	Black	Black
Paper Requirements	127-157g Copper Plate Paper	127-157g Copper Plate Paper
Accessories With Machine	1. Φ58 Iron Bottom Back Plate * 100 Pieces, Φ58 Plastic Bottom Back Plate * 100 Pieces 2. Φ58 Iron Bottom Cover * 200 Pieces 3. Φ25 Iron Bottom Back Plate * 150 Pieces, Φ25 Plastic Bottom Back Plate * 150 Pieces 4. Φ25 Iron Bottom Cover * 300 Pieces 5. Φ25 Blank Round Paper * 50 Pieces 6. Φ58 Blank Round Paper * 20 Pieces 7. Φ58 Transparent Film * 200 Pieces 8. Φ25 Transparent Film * 300 Pieces 9. Φ58 Round Cutter * 1 Piece 10. Φ25 Round Cutter * 1 Piece 11. Allen Key * 2 Pieces 12. Magic Book *1 Set 13. Φ58 Washer * 2 Pieces 14. Instruction *1 Set	1. Φ58 Iron Bottom Back Plate * 100 Pieces, Φ58 Plastic Bottom Back Plate * 100 Pieces 2. Φ58 Iron Bottom Cover * 200 Pieces 3. Φ32 Iron Bottom Back Plate * 150 Pieces, Φ32 Plastic Bottom Back Plate * 150 Pieces 4. Φ32 Iron Bottom Cover * 300 Pieces 5. Φ32 Blank Round Paper * 50 Pieces 6. Φ58 Blank Round Paper * 20 Pieces 7. Φ58 Transparent Film * 200 Pieces 8. Φ32 Transparent Film * 300 Pieces 9. Φ58 Round Cutter * 1 Piece 10. Φ32 Round Cutter * 1 Piece 11. Allen Key * 2 Pieces 12. Magic Book *1 Set 13. Φ58 Washer * 2 Pieces 14. Instruction *1 Set

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