

Technical Support and E-Warranty Certificate www.vevor.com/support

DOUBLE-HEADED CUTTER USER MANUAL

We continue to be committed to offering tools at competitive prices. "Save Half", "Half Price", or any other similar expressions used by us only represent an estimate of savings you might benefit from buying certain tools with us compared to the major top brands and do not necessarily mean to cover all categories of tools offered by us. You are kindly reminded to verify carefully when placing an order with us if you are saving half in comparison with the top major brands.



DOUBLE-HEADED CUTTER YT-160AS



NEED HELP? CONTACT US!

Have product questions? Need technical support? Please feel free to contact us:

⊠ CustomerService@vevor.com

This is the original instruction, please read all manual instructions carefully before operating. VEVOR reserves a clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there are any technology or software updates on our product.

1. Important safety instructions

(3)	Warning - To reduce the risk of injury, user must read instructions
	manual carefully.
A	This symbol, placed before a safety comment, indicates a kind of
	precaution, warning, or danger. Ignoring this warning may lead to
	an accident. To reduce the risk of injury, fire, or electrocution,
	please always follow the recommendation shown below.
4	Danger!
	Risk of personal injury or environmental damage! Risk of electric
	shock! Risk of personal injury by electric shock!
	Warning- Be sure to wear ear protectors when using this product.
	Warning- Be sure to wear eye protectors when using this product.
	Warning- Be sure to wear dust masks when using this product.
	Warning- Be sure to wear gloves when using this product.

2. A WARNING!

- 1. Do not cut the sheets thicker than stipulated thickness.
- 2. Do not use the tool beyond the operating scope herein.
- 3. Do not use the tool under unusual circumstances to avoid any possible accidents.
- 4. Do not change any inner structure or reassemble the tool without the advice of the manufacturer.
- 5. Tighten all screws before using the tool.
- 6. Don't start operation before the motor runs.
- 7. Keep a right angle of the cutting bit to the sheet.
- 8. Do not push the tool forward too quickly to avoid visible jagged breaks or burrs
- 9. Release the bit in operation while the motor is still running steadily.

10. Please use special bit-cooling oil at operation. Especially for the copper or aluminum cutting.

3. Product Description

1. Name: Double-headed cutter

2. Model:YT-160AS

3. To be fitted with any electric drill or power drill with 1500~3000RPM.

4. Excellent cutting speed by 1.3 metre per minute with 3000RPM.

Cutting capacity:

5.1 Iron/Steel plate:1.6mm

5.2 Stainless steel plate:1.0mm

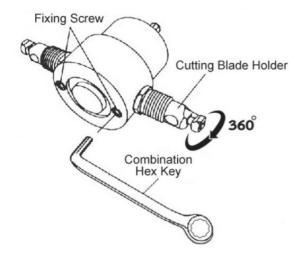
5.3 Copper/Aluminum plate:1.6mm

5.4 Plastic/Fiberglass:2.0mm

- 6. 360° rotatable cutting blade holder can change the direction freely as required while cutting which makes it more convenient also agile to cut curve.
- 7. This is a rough blanking tool, It is not possible to achieve a very smooth edge. Additional tools are needed to achieve burr free or smooth edge if needed.

4. Operations

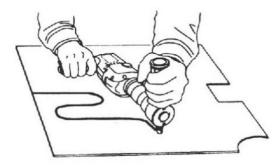
1. Fasten the plate (to be cut) onto an operating platform with a minimum distance of 15cm between the plate and the platform.



2. Fit the tool with an electric drill or any power drill by fastening the drill chuck.



3. Operate the tool when the motor runs. Release the cutting bit when the motor keeps running steadily. Use special bit-cooling oil at operation, especially for the copper or aluminum cutting. See the picture below for more information when the tool is fitted to a drill.



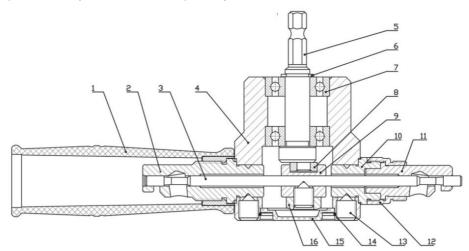
5. Replacement

- 5.1 Cutting Blade Replacement:
 - 1. Loosen the screw on the rod holder.
 - 2. Loosen the set screw and pull out the rod.
 - 3. Fix the center hole in the rod into the right position of the sliding block and then tighten the set screw.
 - 4. Tighten the screw on the rod holder.

5. Install the cover and lock ring.

5.2 Cutting Blade Holder Replacement:

Loosen the screw slowly with the hex wrench to release the rod holder for replacement. (see the attached picture)



- Plastic Handle;
 Cutting Blade Holder;
 Cutting Blade;
 Basic Body;
 Eccentric Shaft;
 Circlips for Shaft10;
 Deep Groove Ball Bearing 6000;
 Inner Slider;
 Up Slider;
 Fixed Sleeve;
 Rotatable Cutting Blade
 Holder:
 Connector:
 Fixing Screw:
 Coil Spring:
 Cover:
- 16.Nut:

12. Connector; 13. Fixing Screw; 14. Coil Spring; 15. Cover;

EC REP

SHUNSHUN GmbH Römeräcker 9 Z2021,76351 Linkenheim-Hochstetten, Germany



Pooledas Group Ltd Unit 5 Albert Edward House, The Pavilions Preston, United Kingdom

Address: Baoshanqu Shuangchenglu 803long 11hao 1602A-1609shi Shanghai Imported to AUS: SIHAO PTY LTD, 1 ROKEVA STREETEASTWOOD NSW 2122 Australia

Imported to USA: VEVOR STORE INC, 9448 RINCHMOND PL #E RANCHO CUCAMONGA, California, 91730 United States of Americ Made In China



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