



WATER ACTIVATED PAPER TAPE DISPENSER

MODEL: PC302
VERSION: 202008

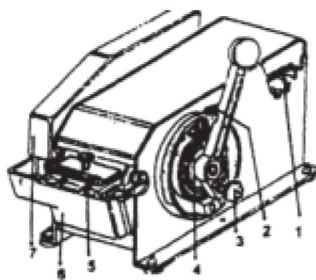


FIG. 1

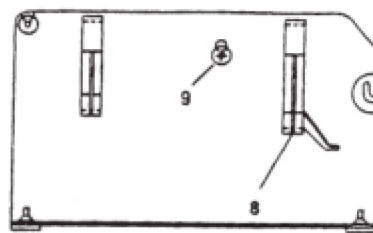


FIG. 2

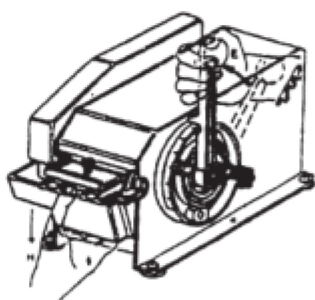


FIG. 4A

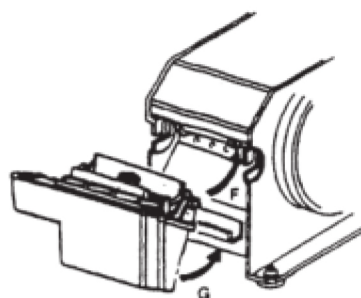


FIG. 4B

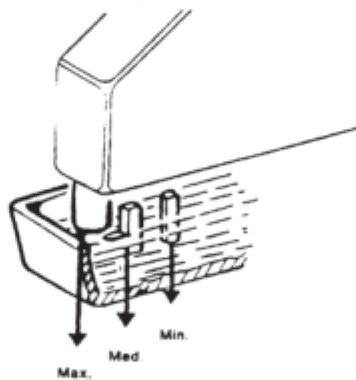


FIG. 5

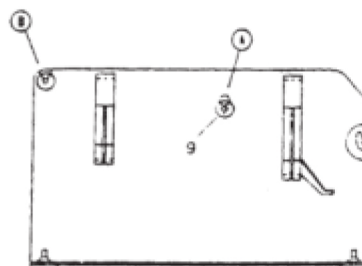
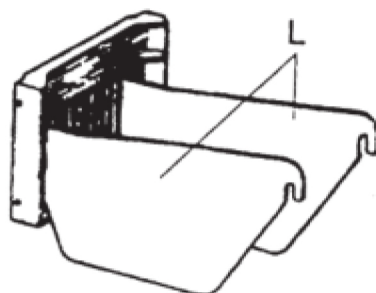


FIG. 6



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TECHNICAL DATA

MAIN FEATURES

Dimensions of machine	38×28×22CM
Weigh of machine	9.3(approx.)KG.

TYPES OF GUMMED TAPE

Plain.one-layer reinforced(multiband_or similar),two-layer reinforced

PAPER FEATURES

Length	min.4in./max.44in.
Width	min.0.8in./max.4in.
Maximum roll diameter:	8in.

ATTENTION!

- Before using this machine carefully read the operating instructions. They contain important indications on installation safety, use and maintenance.
- Keep this booklet with care for any further reference. it ' s customer responsibility to make sure that the personnel who will use the machines reads and understands this booklet.
- The builder cannot be made responsible for eventual damage to people, animals or things deriving form no observation of the safety norms and the warnings here contained.

GENERAL REMARKS

- Follow the safety and prevention rules for accidents issued by the competent authorities, such as the eventual recommendations of industrial associations and trade unions in terms of personnel safety
- This tape ispenser is designed and manufactured only to dispense gummed tape. A different use from the advised is not considered specific. Hualian will not assume any responsibility following an improper use of the machine.
- After unpacking check the integrity of the machine. in case of doubt do not use the machine and enquire directly to the reseller.
- Keep the machine away from children and from personnel who are not authorised or adequately instructed in the use og it.
- The use of the machine , as prescribde by the builder, also includes the respect of the rules of inspection, maintenance and repair.

ASSEMBLY(Fig. 1 and 2)

1 Tension spring	2 Black scale mark
3 Clamping nut	4 Red scale mark
5 Weight	6 Water tank
7 Water bottle	8 Bottle holder
9 Roller	

PREPARATION

Mounting the water tank.

Before using a new dispenser, wash the moistening brush with water and soap. Rinse it with water.

After inserting the brush in the water tank, mount the water tank itself, (Mounting stages from E to H: fig. 4a and 4b)

- With the right hand place the lever straight up.
- Take the water tank with left hand and insert the pivot in the proper seats on the sides as indicated till it
- Turn the water tank following the tank direction till it touches the back part of the machine.
- Lower the water tank till it locks into position. Release lever.

Filling the water tank.

Turn the bottle and fill it through the hole with clean water.

Put a finger on the hole and place the bottle back in its housing with the hole on the tank

The water will pour from the bottle to fill up the tank.

Control of moistening level. (Fig.5)

Adjust the moistening of tape according to the quality of glue and paper.

To increase or decrease the water quantity in the tank, and therefore on paper, raise or lower the level by placing the water bottle in one of the three different positions in the water tank (minimum, medium and maximum level).

Placing the moving plate.

Insert the moving plate with the bent part facing up in its housing placed under the white wheel, pushing it till it stops.

Inserting roller. (Fig.6)

Rolls of gummed paper can be rolled in two different ways:

A) with glue facing out.

B) with glue facing in.

Depending on the type of gummed paper, the roller(9) should be placed in position A for paper with glue facing in. the roller is to be placed between the sides inserting it first in the left side slot and then in the right side one.

Loading of tape roll. (Fig.7)

Adjust roll guider plates(L) to width of tape and place in their seats. Insert the tape in the guide plates so that the paper comes out with gummed side down. Insert the gummed tape under the moving plate pushing it all the way. Make sure that the moving plate presses on the tape

Removing and filling the bottle.

- Before removing the bottle, make sure that it does not contain water, otherwise cover the filling hole with a finger to avoid outlet of water
- Turn the bottle and fill it through the hole with clean water. Put a finger on the hole and place the bottle back in its housing with the hole on the tank.

OPERATING INSTRUCTIONS

- After inserting the tape and having followed the above instructions, the machine is ready.

Setting of tape length.

- Pull the lever forward until lever cam (2) points to the desired length marked on the black scale.
- It is possible to set a second length of cut ('H' closing, different size boxes, etc) by loosening clamping nut (3) and set cam (4) on the red scale at the desired length (see Fig.1).

Cutting of tape

- The cutting is done when the lever is released in rest position. If you need very short lengths (4-8 in) the lever has not enough speed to make the cutting possible. In this case you should tense the tension spring (1) with the opposite ring (see Fig.1).
- For a correct distribution do not pull on the lever but uniformly. When the desired is reached let the lever go into the original position; do not help it with the hands.

Pressure of paper on the brush.

- For light types of paper (60/70gr. m²) bring the weight (6) back towards the blade.
- For heavier types of paper (oltre.70gr. m²) move the weight all the way forward.

MAINTENANCE AND CARE

- Our tools are safe. Repairs have to be made either at our assistance centres or by specialized personnel. Improper repairs could cause accidents to the user. Use exclusively original parts.
- Maintenance should be periodically carried out by adequately trained personnel.

Periodical maintenance and care

- Wash the moistening brush at least once a week with warm water and soap. Rinse it with water.
- Grease with an oilcan (just a drop) the cutting blades at least once a month.
- Do not grease or oil the rubber wheel: clean it with water at least once a month. The wheel can be reached by removing the moving plate.
- When removing the bottle, cover the filling hole with a finger to avoid loss of water.
- Clean the water tank with water and soap once a month.

PRODUCTS USE

1 Adjust the required cutting length



2 Put in the paper tape



3 Put in the baffle and fix the tape



4 Pass the paper tape through the rear roller and put it under the driving roller



5 Close the lid and pull the turntable handle to the front



6 When the length is adjusted, pull down the turntable handle to complete the cutting

